



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBW6521A00138-W142P-3T**

**Job Sheet 198304**



Part No: RBW6521A00138-W142P-3T

Job Qty: 1 pcs

DAS  
21  
9-89

Part Name: Oil Seal Assembly Press Tool

6 pcs.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/24/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6521A00138-W142P-3T Rev. 0 IPP Rev. A 18.09.25 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op<br>No | Operation                 | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier             | Sign-off   |
|----------|---------------------------|-------|------------|-------------|--------------|------------|---------------------------------|------------|
|          |                           |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier Lead Time |            |
| 110      | <del>SL-154</del> SL-2500 | 1 pcs | 9/13/19    | 9/13/19     | 1.00         | 0.25       | <del>SL-154</del> SL-2500       | SL 19-8-26 |
| 120      | QC 2                      | 1 pcs | 9/13/19    | 9/13/19     | 0.00         | 0.00       | QC 2 - 1                        |            |
|          |                           |       |            |             |              |            | QC 2 - 12                       |            |
|          |                           |       |            |             |              |            | QC 2 - 14                       |            |
|          |                           |       |            |             |              |            | QC 2 - 17                       |            |
|          |                           |       |            |             |              |            | QC 2 - 19                       |            |
|          |                           |       |            |             |              |            | QC 2 - 2                        |            |
|          |                           |       |            |             |              |            | QC 2 - 20                       |            |
|          |                           |       |            |             |              |            | QC 2 - 22                       |            |
|          |                           |       |            |             |              |            | QC 2 - 23                       |            |
|          |                           |       |            |             |              |            | QC 2 - 25                       | SL         |
|          |                           |       |            |             |              |            | QC 2 - 32                       |            |
|          |                           |       |            |             |              |            | QC 2 - 33                       |            |
|          |                           |       |            |             |              |            | QC 2 - 35                       |            |
|          |                           |       |            |             |              |            | QC 2 - 39                       |            |
|          |                           |       |            |             |              |            | QC 2 - 4                        |            |
|          |                           |       |            |             |              |            | QC 2 - 40                       |            |
|          |                           |       |            |             |              |            | QC 2 - 44                       |            |
|          |                           |       |            |             |              |            | QC 2 - 45                       |            |
|          |                           |       |            |             |              |            | QC 2 - 48                       |            |
|          |                           |       |            |             |              |            | QC 2 - 49                       |            |
|          |                           |       |            |             |              |            | QC 2 - 50                       |            |
|          |                           |       |            |             |              |            | QC 2 - 51                       |            |
|          |                           |       |            |             |              |            | QC 2 - 52                       |            |
|          |                           |       |            |             |              |            | QC 2 - 57                       |            |
|          |                           |       |            |             |              |            | QC 2 - 62                       |            |
|          |                           |       |            |             |              |            | QC 2 - 63                       |            |
|          |                           |       |            |             |              |            | QC 2 - 8                        |            |
|          |                           |       |            |             |              |            | QC 2 - 66                       |            |
|          |                           |       |            |             |              |            | QC 2 - 64                       |            |
|          |                           |       |            |             |              |            | QC 2 - 65                       |            |

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|                                   |       |         |           |                        |            |
|-----------------------------------|-------|---------|-----------|------------------------|------------|
| 130 QC 8                          | 1 pcs | 9/13/19 | 0.00 0.00 | QC 2 - 5               |            |
|                                   |       |         |           | QC 2 - 71              |            |
|                                   |       |         |           | QC 2 - 73              |            |
|                                   |       |         |           | QC 2 - 69              |            |
|                                   |       |         |           | QC 8 - 12              |            |
|                                   |       |         |           | QC 8 - 14              |            |
|                                   |       |         |           | QC 8 - 17              |            |
|                                   |       |         |           | QC 8 - 20              |            |
|                                   |       |         |           | QC 8 - 25              |            |
|                                   |       |         |           | QC 8 - 3               |            |
|                                   |       |         |           | QC 8 - 32              |            |
|                                   |       |         |           | QC 8 - 33              |            |
|                                   |       |         |           | QC 8 - 35              |            |
|                                   |       |         |           | QC 8 - 39              |            |
|                                   |       |         |           | QC 8 - 4               |            |
|                                   |       |         |           | QC 8 - 44              |            |
|                                   |       |         |           | QC 8 - 45              |            |
|                                   |       |         |           | QC 8 - 49              |            |
|                                   |       |         |           | QC 8 - 58              |            |
|                                   |       |         |           | QC 8 - 8               |            |
|                                   |       |         |           | QC 8 - 9               |            |
|                                   |       |         |           | QC 8 - 68              |            |
|                                   |       |         |           | QC 8 - 67              |            |
|                                   |       |         |           | QC 8 - 1 (A)           |            |
|                                   |       |         |           | QC 8 - 47              |            |
|                                   |       |         |           | QC 8 - 40              |            |
|                                   |       |         |           | QC 8 - 52              |            |
|                                   |       |         |           | QC 8 - 23              |            |
|                                   |       |         |           | QC 8 - 57              |            |
| 150 Outsource - 4 - Anodize       | 1 pcs | 9/13/19 | 0.00 0.00 | ATG 001                | 2019-08-27 |
| 160 Packaging 2-1 - Receive - B4B | 1 pcs | 9/13/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 2 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 3 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 5 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 4 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 6 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 7 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 8 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 9 - B4B  |            |
|                                   |       |         |           | Packaging 2 - 10 - B4B |            |
|                                   |       |         |           | Packaging 2 - 11 - B4B |            |
|                                   |       |         |           | Packaging 2 - 12 - B4B |            |
|                                   |       |         |           | Packaging 2 - 13 - B4B |            |
|                                   |       |         |           | Packaging 2 - 14 - B4B |            |
|                                   |       |         |           | Packaging 2 - 15 - B4B |            |
|                                   |       |         |           | Packaging 2 - 16 - B4B |            |
|                                   |       |         |           | Packaging 2 - 17 - B4B |            |
|                                   |       |         |           | Packaging 2 - 18 - B4B |            |
|                                   |       |         |           | Packaging 2 - 19 - B4B |            |
|                                   |       |         |           | Packaging 2 - 20 - B4B |            |
|                                   |       |         |           | Packaging 2 - 21 - B4B |            |
|                                   |       |         |           | Packaging 2 - 22 - B4B |            |
|                                   |       |         |           | Packaging 2 - 23 - B4B |            |
|                                   |       |         |           | Packaging 2 - 24 - B4B |            |
|                                   |       |         |           | Packaging 2 - 25 - B4B |            |
|                                   |       |         |           | Packaging 2 - 26 - B4B |            |
|                                   |       |         |           | Packaging 2 - 27 - B4B |            |
|                                   |       |         |           | Packaging 2 - 28 - B4B |            |
|                                   |       |         |           | Packaging 2 - 29 - B4B |            |

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|                                 |       |         |           |  |                        |  |
|---------------------------------|-------|---------|-----------|--|------------------------|--|
|                                 |       |         |           |  | Packaging 2 - 30 - B4B |  |
|                                 |       |         |           |  | Packaging 2 - 31 - B4B |  |
|                                 |       |         |           |  | Packaging 2 - 32 - B4B |  |
|                                 |       |         |           |  | Packaging 2 - 33 - B4B |  |
|                                 |       |         |           |  | Packaging 2 - 34 - B4B |  |
|                                 |       |         |           |  | Packaging 2 - 35 - B4B |  |
|                                 |       |         |           |  | Packaging 2 - 36 - B4B |  |
| 170 QC 6                        | 1 pcs | 9/13/19 | 0.00 0.00 |  | QC 6 - 9               |  |
|                                 |       |         |           |  | QC 6 - 68              |  |
|                                 |       |         |           |  | QC 6 - 61              |  |
|                                 |       |         |           |  | QC 6 - 40              |  |
|                                 |       |         |           |  | QC 6 - 81              |  |
| 180 Packaging 3-1 - Stock - B4B | 1 pcs | 9/13/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 2 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 3 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 4 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 5 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 6 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 7 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 8 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 9 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 10 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 11 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 12 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 13 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 14 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 15 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 16 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 17 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 18 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 19 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 20 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 21 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 22 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 23 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 24 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 25 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 26 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 27 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 28 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 29 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 30 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 31 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 32 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 33 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 34 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 35 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 36 - B4B |  |
| 190 QC 21 - SA                  | 1 pcs | 9/13/19 | 0.00 0.00 |  | QC 21 - SA - 21        |  |
|                                 |       |         |           |  | QC 21 - SA - 70        |  |
|                                 |       |         |           |  | QC 21 - SA - 53        |  |

DAS  
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GA 105

DAS  
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Part Op 110 - (MORI SL-154 LATHE) 1-Machine as per DWG. FC 926 FOLIO REV: AA DWG REV: 2-Debur

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check) Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

150 - (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to GROUPE ALTECH; PO 44363

ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

7/24/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

180 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
190 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item   | Component Name           | Quantity           | Operation      | Container                            |
|---------------|--------------------------|--------------------|----------------|--------------------------------------|
| M6061T6R3.000 | 6061-T6 Round Bar 3.000" | .1250 ft (.125 ea) | 110-SL-154 - 1 | <del>5149549:25</del><br>S203780:750 |

**Job Allocations**

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 110-SL-154 - 1 | M6061T6R3.000  | 0        | 7         | 0         |

**Part Specifications**

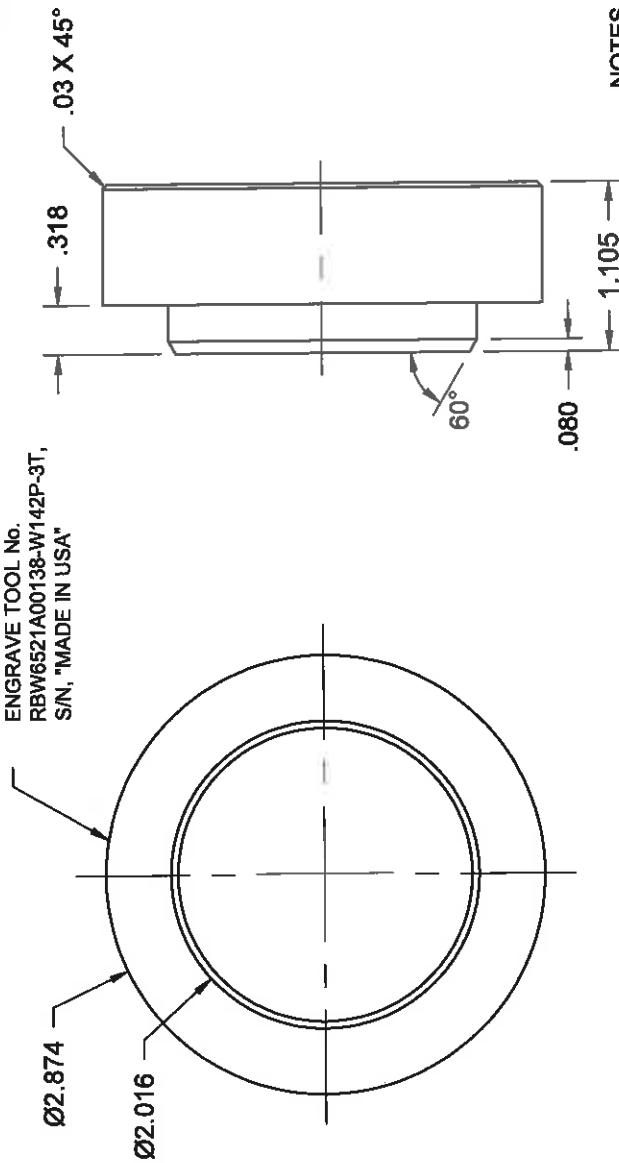
Specifications could not be found.

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| REVISIONS |             |      |                  |
|-----------|-------------|------|------------------|
| REV       | DESCRIPTION | DATE | INITIAL APPROVED |
|           |             |      |                  |

ENGRAVE TOOL No.  
RBW6521A00138-W142P-3T,  
S/N, "MADE IN USA"



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 198304 NLS  
1907-01

NOTES  
1. PART OF KIT RBW6505G00331-3T.

|                                                                                                                                                     |                                 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|
| <b>RED BARN MACHINE</b>                                                                                                                             |                                 |
| TITLE                                                                                                                                               | OIL SEAL ASSEMBLY<br>PRESS TOOL |
| DWG NO.                                                                                                                                             | RBW6521A00138-W142P-3T          |
| REV                                                                                                                                                 |                                 |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES                                                                                              |                                 |
| TOLERANCES ON:<br>DECIMALS<br>XXX ± .005<br>XX ± .01<br>X ± .01                                                                                     |                                 |
| METRIC REF.<br>XXmm ± .1mm<br>FRACTIONS ± 1/32<br>ANGLES ± 5°                                                                                       |                                 |
| DRAWN BY: PERRITT<br>APPROVED: <i>P. Perritt</i><br>TEXT<br>FINISH<br>BLACK ANODIZE<br>SPEC MIL-A-8625, TYPE II, CLASS II<br>USED ON MODEL<br>AW139 |                                 |
| UNLESS OTHERWISE SPECIFIED<br>1. BREAK ALL SHARP EDGES<br>.015 X 45° PR .015 R<br>2. DIMENSIONAL LIMITS APPLY AFTER PLATING                         |                                 |
| SCALE                                                                                                                                               | NTS                             |
| DATE                                                                                                                                                | 12-31-08                        |
| SHEET                                                                                                                                               | 1 of 1                          |

| ASSY/ASSY QTY | BQ | PART # | UNIT QTY | DESCRIPTION | MATERIAL | BIO INFORMATION OR SPECIFICATIONS | Pg. |
|---------------|----|--------|----------|-------------|----------|-----------------------------------|-----|
|               |    |        | 1        | PRESS TOOL  | 6061     | $\varnothing 3 \times 1-1/2$      |     |
| ASSY #        |    |        |          |             |          |                                   |     |



Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. \_\_\_\_\_

|                                                                                                                                                                                                                                                                                                                                                                                     |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Job: _____<br>Part No. _____                                                                                                                                                                                                                                                                                                                                                        |                   | <b>DISPOSITION</b><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  | <b>DEPARTMENT/PROCESS</b><br>Skid-tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/><br>Machining <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/><br>Large Fab <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/><br>Finishing <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |  |  |
| Date: _____                                                                                                                                                                                                                                                                                                                                                                         | Sequence #: _____ | QTY Affected: _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  | MRB (QS1042)                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                    |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |  |
| <b>Root Cause</b><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |                   | <b>FAULT CATEGORY</b><br>Pressure/Forced <input type="checkbox"/> Contamination <input type="checkbox"/><br>Bending <input type="checkbox"/> Misaligned/off center <input type="checkbox"/><br>Crushing <input type="checkbox"/> BOM/Route <input type="checkbox"/><br>Cracks <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/><br>Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/> Incomplete/Unclear Instructions <input type="checkbox"/><br>Marks/Chatter <input type="checkbox"/> Drill Holes <input type="checkbox"/><br>Mislabeled <input type="checkbox"/> Fit/Function <input type="checkbox"/><br>Other/Details: _____ |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |                   | <b>Positioned Wrong</b> <input type="checkbox"/><br><b>Outside Tolerance</b> <input type="checkbox"/><br><b>Drawing</b> <input type="checkbox"/><br><b>Finish</b> <input type="checkbox"/><br><b>Part Lost/Missing</b> <input type="checkbox"/><br><b>Misread</b> <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |  |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044363



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalonde, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044363

**PO Date:** 8/27/19

**Due Date:** 9/4/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
2019-09-06

### Items

| Line Item | Job    | Part     | Description                                                                                                                                                                                                                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 197047 | 649.5112 | RH Wiper Deflector<br>: Various STC's<br>Issue P/O to ATG :<br>AS<br>PER DWG 649.5100<br>1- Black Anodize 2-<br>PRIME,<br>SEE NOTE #2<br>Certification of<br>Conformity is<br>required                                                                           | Firmed | -       | 9/4/19   | 10 pcs         | 0 pcs             | 10 pcs  | \$18.06/pcs      | \$180.60       |
| 2         | 197044 | 649.5111 | LH Wiper Deflector<br>: Various STC's<br>Outsource process-<br>Anodize per QSI017<br>4.1.10.1<br>Issue P/O to ATG :<br>AS<br>PER DWG 649.5100<br>1- Black Anodize as<br>per 2- PRIME AS PER<br>DWG, SEE NOTE #2<br>Certification of<br>Conformity is<br>required | Firmed | -       | 9/4/19   | 10 pcs         | 0 pcs             | 10 pcs  | \$18.06/pcs      | \$180.60       |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044363



| Items        |        |                        |                                                                                                                                                                                                                                                                                                                                          |        |         |          |                |                   |         |                  |                |
|--------------|--------|------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part                   | Description                                                                                                                                                                                                                                                                                                                              | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 3            | 97593  | RBW0905G12351-3G       | Pivot Shear Bolt<br>-Issue P/O;<br><br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required                                                                                                                                                          | Firmed | -       | 9/4/19   | 15 pcs         | 0 pcs             | 15 pcs  | \$8.90/pcs       | \$133.50       |
| 4            | 192696 | 649.4812               | Shim<br>: Various STC's<br>(Outsource process-<br>Anodize per QSI017 4.1.10.1)<br>Issue P/O to ATG:<br><br>AS PER MPP-172 SECTION 2.1,<br>HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2<br><br>AS PER MPP-172 SECTION 4.2,<br>PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N<br><br>Certification of Conformity is required | Firmed | -       | 9/4/19   | 30 pcs         | 0 pcs             | 30 pcs  | \$13.91/pcs      | \$417.30       |
| 5            | 198304 | RBW6521A00138-W142P-3T | Oil Seal Assembly Press Tool<br>(Outsource process-<br>Anodize per QSI017 4.1.10.1)<br>-Issue PO<br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant<br>-Material type; 6061<br>-Certificate of Conformity is required                                                                                            | Firmed | -       | 9/4/19   | 6 pcs          | 0 pcs             | 6 pcs   | \$8.90/pcs       | \$53.40        |
| Grand Total: |        |                        |                                                                                                                                                                                                                                                                                                                                          |        |         |          |                |                   |         | \$965.40         |                |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044363



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 9/6/19 9:50 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 918538

Date: 06-Sep-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                       | Ship Via            |                   |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|-------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                       | ATG Delivery        |                   |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Description                                                                                                                                                                           |                     |                   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                       |                     |                   |
| 15<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Part: RBW0905G12351-3G<br>Pivot Shear Bol'<br>Red Anodize per MIL-A-8625F, Type2, Class 2, .0004-.0010" (4-1 mils),<br>Water Sealant<br>Job: 25599<br>PO: POHB044363                  | Rev:<br><br>Line: 3 | DAS<br>81<br>9-89 |
| 6<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Part: RBW6521A00138-W142P-3T<br>Oil Seal Assembly Press Tool<br>Black Anodize per MIL-A-8625F, Type2, Class 2, .0004-.0010" (4-1 mils), Water Sealant<br>Job: 25602<br>PO: POHB044363 | Rev:<br><br>Line: 5 |                   |
| <p><b>CERTIFICATE OF CONFORMANCE</b><br/>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p>Date: <u>SEP 06 2019</u></p> <p>Certified Signature: <u></u></p> <p>Receiver Signature: <u></u></p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> <p>Made in Canada.</p> |                                                                                                                                                                                       |                     |                   |

**RECEIVED**

SEP 06 2019

**DART AEROSPACE LTD.**